Accessories for Minimal Quantity Metering

for chain lubrication and surface wetting







Nozzles

Pinpoint application of metered quantities of oil

Brushes

Storage of lubricant, continuous application

Spray and mixing heads

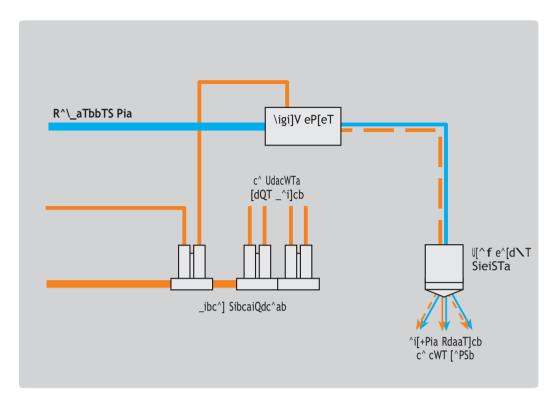
Even spraying of lubricant with the help of air

Flow volume dividers

Division of a continuous oil+air current into 2, 3, 4, 5 or 6 equal quantities

See illustration on page 2 to see these accessories in a system.

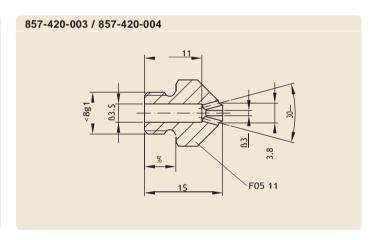


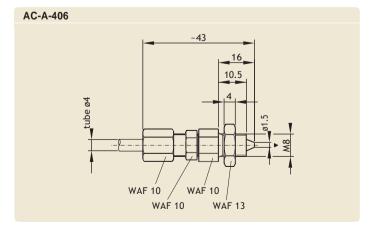


Nozzles with and without check valve

for pinpoint application of a metered quantity of oil

Nozzles		
Order No.	Number of outlet ports	øD [mm]
857-420-003 857-420-004	1 3	0.6 1.0
AC-A-410	1	





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Spray heads with check valve, without metering of their own

A metered quantity of oil is fed to a current of air in spray heads, which are always used when a fixed connection of the secondary line to the lube point is not possible, e.g. for the lubrication of chain links, gears, tools and workpieces.

The oil is apportioned by piston distributors installed between the pump and spray heads.

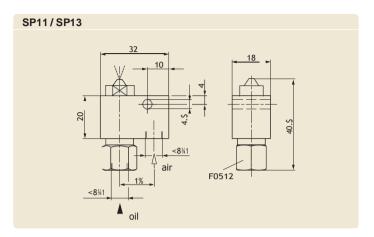
Spray heads	
Order No.	Number of bores
SP11 SP13	1 3
501-100-009 501-100-010	1 3

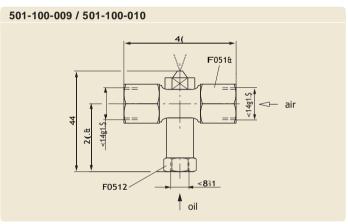
Connection pieces tapped for solderless tube connection for air and oil line

Order No. **402-006** for tube 2.5 mm diam. Order No. **404-003** for tube 4 mm diam. Order No. **406-158** for tube 6 mm diam.

Washer, order No. DIN7603-A8x11.5-CU

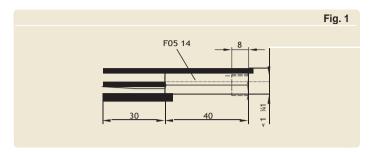
Please, see important product usage information on the back cover.

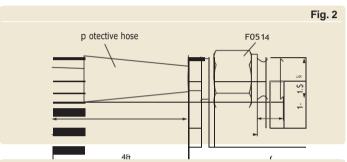


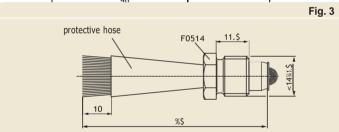


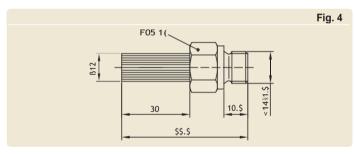
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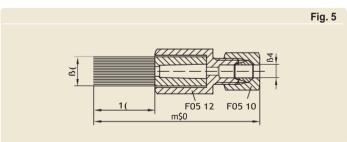
Brushes



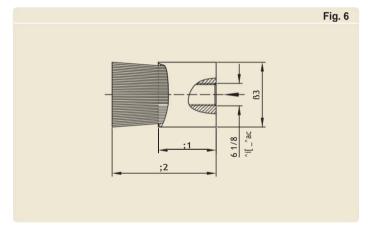


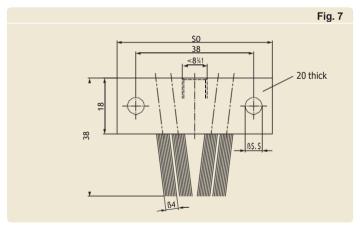






Brushes					
Order No.	Brush material		Protect	ive hose	Fig.
992-000-289 995-001-577 995-001-626 995-001-627 992-000-280 24-2580-2030	Perlon, soft norse nair norse nair horse hair horse hair PA PA 6.6		– ја – ja –		1 2 2 3 3 4 5
Order No.	Brush material	L1	L2	øD	Fig.
169-000-193 169-000-194	corrugated cast steel wire	25 25	45 53	28 16	6 6
992-000-171					
	horse hair				7





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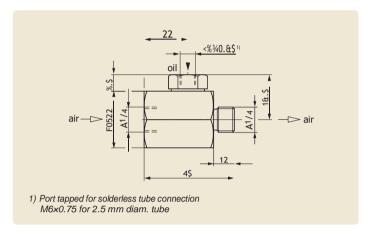
Mixing heads without metering of their own

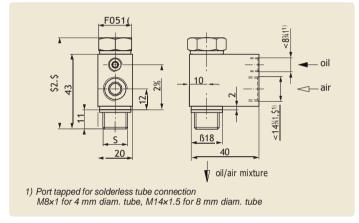
to supply one load

The pressure line and secondary line come together in mixing heads. The mixing heads can be introduced directly into the consuming point's thread.

Mixing heads require a metering piston distributor of an intermittently operated single-line central lubrication system or an injection oiler in order to supply oil (cf. leaflet 1-5012-4-EN).

Since no oil is deposited in the pressure line, there is no "cloud of oil haze" when a system is started up after a shutdown.

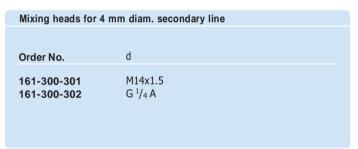


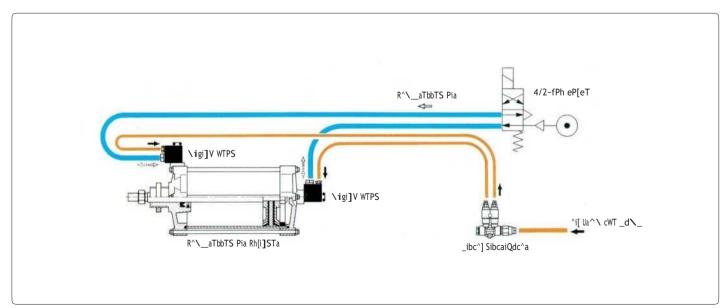


Mixing heads for 2.5 mm diam. secondary line

Order No.

161-300-308

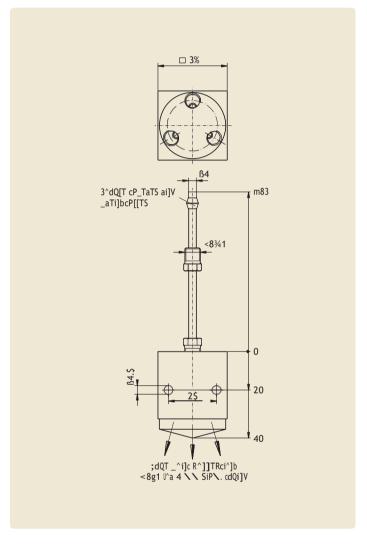


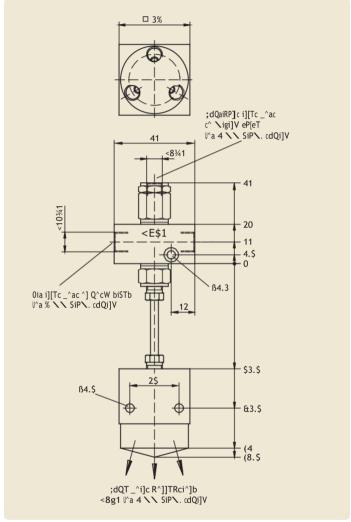


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Flow volume dividers

For uniform apportionment of oil+air or fluid grease+air currents to 2 or more lube points. The outlet ports should be as free of pressure as possible, but differences in secondary-line length of up to 0.5 m are of no consequence.





Order No.	Lube points
169-000-182	2
169-000-183 169-000-184	3 4
169-000-185 169-000-186	5 6
Mounting position p	referably vertical

Lube points
2
3
4
5
6



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